

### COMPRESSOR DEFINITION

Designation	EM X55CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	875FA77

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C		(-31°F to 14°F)
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expantion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 254 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 254 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating (gauge)	6.9	[kgf/cm²] (98 psig)	/ °C - °F
9.2 Peak (gauge)	7.8	[kgf/cm²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm³] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.85	[kg] (17.31 lb.)
5 Nitrogen charge	-	[kgf/cm²]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)		
2 Starting device type	TSD		
2.1 Starting device	TSD3-220V		
3 Start capacitor	-	[μF(VAC minimum)]	
4 Run capacitor	5(440)	[μF(VAC minimum)]	
5 Motor protection	4TM189KFBYY-73		
6 Start winding resistance	20.00	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	23.00	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984	
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A]	
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A]	
11 Approval boards certification	VDE		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity  +/- 5%			Power consumption  +/- 5%	Current consumption  +/- 5%	Gas flow rate  +/- 5%	EFFICIENCY RATE  +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
526	133	154	90	0.41	1.65	5.84	1.47	1.71

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz				ASHRAE32 Static		(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	279	70	82	62	0.29	0.87	4.47	1.13	1.31
-30	(-22)	381	96	112	73	0.33	1.19	5.21	1.31	1.53
-25	(-13)	506	127	148	84	0.38	1.59	6.02	1.52	1.76
-20	(- 4)	656	165	192	95	0.43	2.06	6.89	1.74	2.02
-15	(+ 5)	835	210	245	107	0.49	2.63	7.83	1.97	2.29
-10	(+14)	1045	263	306	118	0.55	3.30	8.84	2.23	2.59

TEST CONDITIONS:				ASHRAE32		(Condensing temperature 55°C (+131°F) )				
@220V50Hz		Static								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	259	65	76	61	0.30	0.81	4.21	1.06	1.23
-30	(-22)	357	90	105	73	0.34	1.12	4.88	1.23	1.43
-25	(-13)	477	120	140	86	0.39	1.50	5.58	1.41	1.63
-20	(- 4)	623	157	182	99	0.45	1.96	6.29	1.59	1.84
-15	(+ 5)	795	200	233	113	0.52	2.50	7.03	1.77	2.06
-10	(+14)	998	251	292	128	0.59	3.15	7.79	1.96	2.28

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	202	51	59	60	0.31	0.63	3.36	0.85	0.98
-30	(-22)	302	76	88	73	0.35	0.95	4.11	1.04	1.20
-25	(-13)	423	107	124	87	0.40	1.33	4.84	1.22	1.42
-20	(- 4)	568	143	166	102	0.47	1.79	5.54	1.40	1.62
-15	(+ 5)	740	186	217	119	0.55	2.33	6.23	1.57	1.83
-10	(+14)	940	237	275	136	0.63	2.97	6.90	1.74	2.02

## F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		